The ETI's Programme of Work which spans the four quadrants of the Quality Improvement Strategy include:

Individual Organisation Inspection:

- Development of Inspection, including pilot inspections across a range of phases.
- District Inspector engagement.
- Follow-up inspections.
- Quality Improvement Planning.

Thematic evaluations:

- The Statementing Process.
- Review of the Entitlement Framework Policy.
- Qualification Support Programme.
- Priorities for Youth.
- Review of Large-Size Qualifications.

Broader and exploratory inspection and evaluation work:

- Summative Evaluation of the European Social Fund Programmes 2013/2023.
- Independent Reviews of Progress Inspection visits in two prisons.

Professional Learning for Impact:

- Dissemination of ETI evaluations: Teacher Professional Learning to support pupils with SEN; Digital Skills in the Curriculum; and, Future Ready Digital Learning.
- Planning for potential Empowering Improvement II Programme.